

DART AEROSPACE LTD

ENGINEERING CHANGE NOTICE

Date: 99.02.15		ECN #: 159
Project No.: D407-627	Created By: KE	Checked By: DS
Project Name: 407 Heli-Utility-Pad	Approved By: (proj. manager) KE	Approved By: (management if req'd) JS

Description of Change:

Released

Service Bulletin No. 99-1 rev A.
Dart Service Instruction DSI 9135 rev A.to modify
all existing
407 pads to
fix pip pin
engagement

Revised

D2847 to Rev. C
MDL-D407-627 to Rev. CThis Service Instruction
will not be placed in
blue file since it
only affects the 5 units
that have already been
sold.

Notification/Acceptance	Affected ✓	Authorization
QA	✓	
Production	✓	
Planning	✓	
Marketing	✓	

NCR

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File		✓			
Update Pink File		✓			
Update D-Part Master Binder	✓		KE	99.02.15	KE 99.02.01
Update Grey Project Binder	✓		"	"	KE "
Update DEO Binder	✓		"	"	KE "
Update Master Document List	✓		"	"	KE "
Update Drawing Approval Record	✓		"	"	KE "
Notify TCA of Change	✓		"	"	send MDL to TCA
Notify FAA of Change		✓			

Notes:

- MKTG to send letter w/ DSI 9135 and Service Bulletin No. 99-1 to all customers who received a 407 Pad prior to 99.02.11) Done 99.02. KE
- PROD to modify all stock of D2847 (~200 units) per rev C of D2847 (countersink 1 hole). Touch up w/ paint/primer ~~or spray paint?~~ KE?
- IPP for D2847 to be updated
- HAAS program to be updated (with countersink)
 - Do first article inspection, have KE check part.
- All stickers for pods made with this mod should have change #2 on label